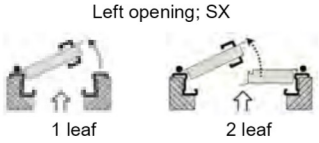
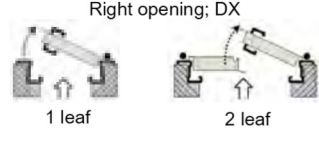
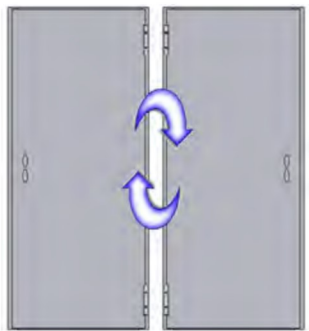
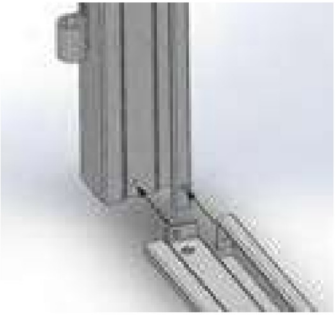
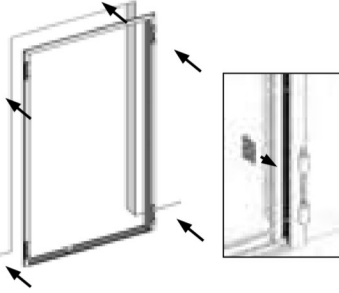
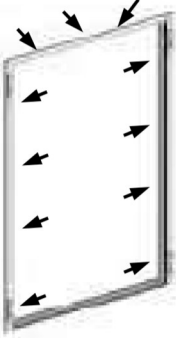
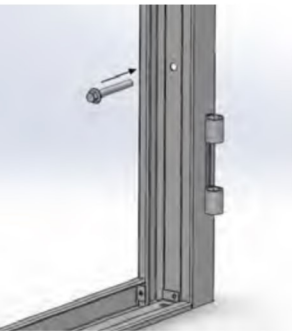
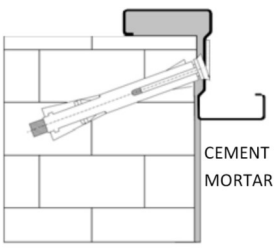
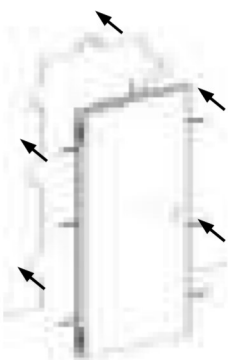
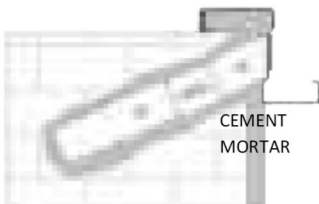
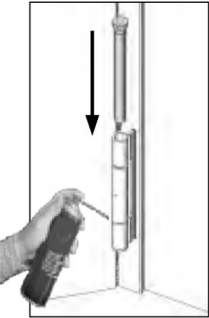
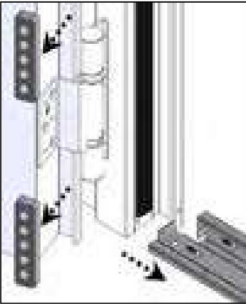
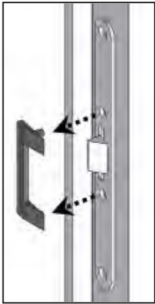
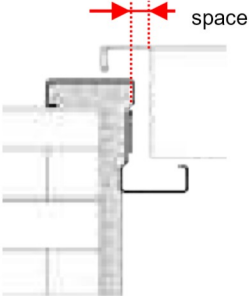
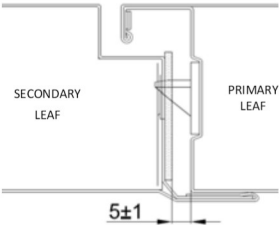
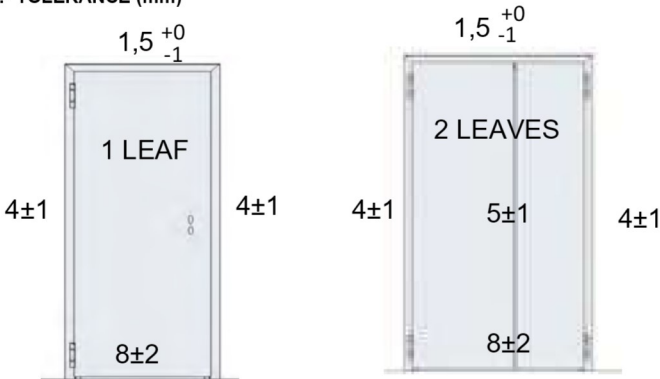


 Do not expose to sunlight or weather	 Keep covered	 Handle with care and with the appropriate machine	 The installation must be performed by qualified personnel
We are released from the guarantee and liability if, without our prior consent, constructive modifications or incorrect installations are made in contravention of our pre-established installation guidelines.	1.- Every door is provided with a label showing the characteristics, which is placed on the side wall of the frame. Measure the wall opening and make sure it is correct for the measures contained in the label of the door frame. Control right angles, flatness and measurements of the wall opening from the finished floor. Verify the integrity of the wall especially in the anchor points of the door. It is responsibility of the client the execution of building works according to current regulations.	2.1.- Measure the "wall opening" dimensions and check if they are appropriate with the required ones. Left opening; SX  Right opening; DX 	2.2.- For the REVER door, choose the way to open it by turning the door to the required side. 
3.- ASSEMBLY OF THE FRAME FOR DOOR FRAME DISMOUNTED 3.1.- Enter the brackets in the lintel as shown. Ensure that the faces match perfectly at 45°. 	3.2.- Screw the lintel to the brackets through the 8 holes predisposed. 	3.3.- Screw the bottom plate to the jambs as shown in the picture using the 4 holes. 	3.4.- For proper assembly, measure the distances A and B. Verify compliance with the relationship between the two distances as shown.  For double-leaf doors with a door selector, install the back box of the selector in its predisposition (7)
4.- FRAME FIXING WITH SCREWS 4.1.- Insert the frame in the wall opening, place shim plates at the holes if necessary. Lock temporarily. 	IMPORTANT: The base of the frame must be at the final height of the floor. 	4.2.- Screw the frame to the wall respecting the gaps indicated in point 12. Use metallic expansive bolts of Ø10 and 120mm. 	4.3.- Fill the space between the frame and the wall with cement mortar as shown. 
5.- FRAME FIXING WITH ANCHORS 5.1.- Open the fixing anchors and make the necessary holes in the wall. 	5.2.- Insert the frame in the wall opening, and receive the anchors with fast-dry mortar. Control the level of the door, with level and plumb. IMPORTANT: The base of the frame must be at the final height of the floor. 	5.3.- Fill the space between the frame and the wall with cement mortar as shown. 	6.- Insert the leaves in the frame in the shown order such a way that upper and lower hinges matches. Place the hinges (start with the hinge with spring). 

6.1.- For the hinge insert the bolt of the spring through those elements. (Lubricate with NOT flammable products) 	7.- Unscrew and remove the bottom plate. Remove all plastic elements on the sides of the leaf and front plate of the lock. Remove also the plastic in the anti-crowbar pins of the leaves. Some finishes also include a protective film.  	8.- Components for two leaves doors: Install the plastic stop TP1 on the floor. Position so that the hole matches the espagnolette locking the secondary leaf.  For double-leaf doors with a closing selector, install the moving part of the selector. 
9.1.- For multiuse doors, it's required a correct correspondence of the distances between frame and leaf. 	9.2.- For multiuse doors with two leaves it's required a correct correspondence of the distances between the primary and secondary leaf. 	9.3.- TOLERANCE (mm) 
GENERAL NOTE These instructions must be followed in detail with respect to the test conditions in order to guarantee the perfect functioning of the door and the self-closing of the doors. In addition, regular maintenance of the door is mandatory. The installation of the doors must only be carried out by qualified personnel. It is the installer's obligation to follow the installation instructions in detail and in particular those concerning the safety of the users. It is the customer's responsibility to build the supporting structure according to the relevant standards in each case, filling the frames with cement mortar as provided for in these instructions and to check the integrity of the wall, particularly at the anchoring points of the door, as well as to use all the appropriate elements to avoid impairment of the mechanical resistance in the event of installing doors of great height and/or great width. The leaves are supplied with one of the following finishes: pre-painted with a 12 to 15 micron thick polyester resin, coated with a 120 micron PVC layer, lacquered with epoxy-polyester paint or finished in stainless steel. For cleaning, it is advisable to use a non-abrasive cloth and non-abrasive, non-corrosive soapy water, and under no circumstances scrape the surfaces. For stainless steel surfaces, use only specific products for stainless steel. GUARANTEE The manufacturer is responsible for the quality of the article. Eventual claims for lack of any material or defective goods must be noted on the delivery notes and in any case communicated to the manufacturer within eight days of receipt of the material. In any case, products with imperfections may not be used, and therefore assembled, and must remain available for any checks that the manufacturer or his designee may wish to carry out.		OPERATION AND MAINTENANCE MANUAL All doors should be regularly checked to ensure that they are undamaged and close properly. The check should ensure that the door swings freely and that the self-closing devices operate effectively. Checks should be carried out periodically to ensure that the self-closing devices are effective and that the doors close properly. Doors shall be free of obstructions. Every 5,000 openings, or every 6 months at the latest, the following operations should be carried out: -Lubricate the hinges. In the case of fire hinges, do not tension the spring on the self-closing hinge. -Clean and lubricate the lock and the slide stroke hole, making sure that the slide is fully and not partially engaged. For 2-leaf doors in addition: -Check that the lock selector bar of the secondary leaf is working properly, and lubricate the guide and rods of the secondary leaf. -Lubricate the central lock and the upper hole for the secondary leaf latch. -Clean any debris in the floor hole for the lower latch. All door accessories such as door handles, panic devices, door closers, etc. should also be checked for normal operation (see their corresponding "Particular Instructions"). All moving and hinged parts must also be lubricated. In case of irregular functioning of the door or defective accessories, we advise you to contact our Sales Department and request the intervention of an accredited installer or the supply of replacement materials. NOTE: for lubrication, use a low density lubricant.